2017 Spa Sales Guide





Your Journey to Tranquility Begins Here!

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Value Added Features That Set Garden Leisure Spas Apart From Others



Digital Controls On Demand Hydrotherapy



Air & Water Diverters User friendly design allows

user to adjust the amount

Efficient Filtration Systems (Styles may vary - open filter on GL635, GL625 & GL525. Enclosed filter

of air and water pressure

on 7' & 8' models)



UV Treated, Padded & **Stitched Headrests**

Fountain Jets & Waterfalls

(GL625L equipped with waterfall)



6

Extra Large Footwell (Calf and ankle jets included on select models)



Adjustable Stainless Steel Jets with Optional Illuminated Jet Package (Jet styles vary by model)

At Garden Leisure Spas we develop a unique product. We invest time into constructing well-built spas, use the highest quality materials and develop a state-of-the-art therapeutic and entertainment user experience. An infinite amount of research stands behind the jet placement in every Garden Leisure Spa. These spas are built for style, stress reduction, and therapeutic benefits. From comfort seating with UV resistant padded headrests to powerful pumps, Garden Leisure rejuvenates both body and mind.



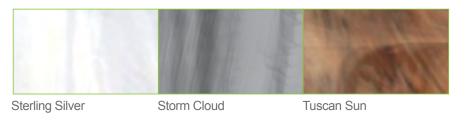


Garden Leisure Spas offers a variety of popular color options - designed to fit any decor. With proper care, your hot tub will be as rich and lustrous years from now as it is today.

The Garden Leisure Spa polymer cabinet offers an unparalleled look, texture, and performance. The cabinet is maintenance free and features custom rounded corners and removable panels for access to all areas inside the spa. The Garden Leisure Spas cabinetry is moisture and impact resistant, therefore it doesn't crack or fade. It is also sound proof and flame retardant.

- Deep Breathtaking Colors
- Faux Stone & Wicker Options Available (Upcharge may apply)
- · Easy to Clean
- MAINTENANCE FREE SKIRTING!

Acrylic Surface Color Choices



Skirting Color & Style Choices





Canyon Gray / Stone

Sierra Brown / Stone

Brown / Wicker



Lucite is a registered trademark of Lucite International, Inc.





Garden Leisure Spas are produced in a 330,000 sq.ft. state-of-the art facility located in Tennessee that features the latest advancements in spa manufacturing.

- Nationally recognized suppliers & component manufacturers
- 140 point quality control inspections including water testing
- Environmentally conscious manufacturing procedures
- Quality-driven customer service team
- Over 225 years combined key management experience







Innovative XE Pack from Gecko Electronics™

In the field:

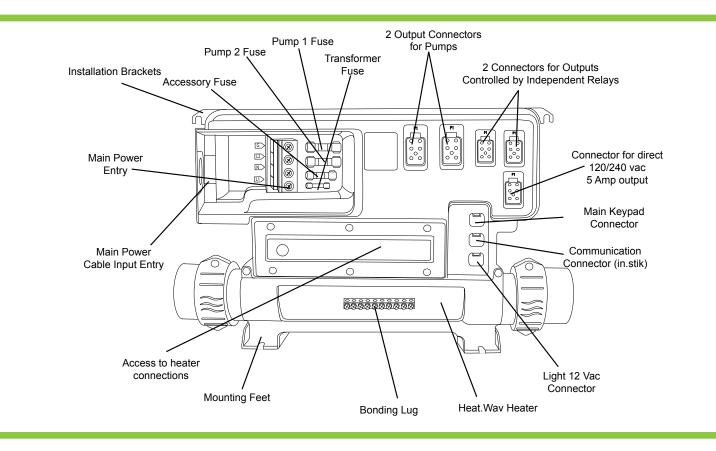
- Service friendly
- Easy to power
- No pressure switch
- Error messages
 Display on keypad
- No wiring diagrams
- Color coded plugs
- Easy access to heater 120V (convertible)



- Easy to use
- Safe
- Reliable











Topside Controls

- Low profile / oval design
- Adjust jet and pump operation
- W ater temperature regulation
- Adjust LED lighting colors
- Adjust filter cycle operation
- Smart winter and freeze protection mode
- Digital status readout
- LED backlit bezel







Pump System

Garden Leisure Spas are equipped with a oversized, dedicated spa pump. A pump of this size has to have oversized plumbing along with an extensive amount of large orifice style jets to work effectively.

- All pumps are 56 frame
- Pumps are installed on an anti-vibration and noise reducing pad





Supreme Efficiency System Operates on High and Low Speed! This SAVES ENERGY and SAVES MONEY!





Filter & Enclosure

- Easy flow design
- 100 % of water is filtered through the top skimmer
- Treated filters help prevent the spread of bacteria. Aid in filter efficiency
- User friendly and easy to clean
- Dual filters 50 and 100 sq. Ft. total filtration
- Mircoban treated filters available on all 100 sq. ft. filtration systems



GL635 L. GL625 L and GL525 L 50 Sq. Ft. Filtration System

GL863 L, GL863 B, GL753 L and GL753 B 100 Sq. Ft. Filtration System





APG Plasma Ozone Benefits

DEL Ozone systems have been third-party validated to kill up to 99.99% of microorganisms typically found in spas. Ozone sanitizes the water faster and without undesirable by-products such as chloramines and bromamines (created by use of traditional chlorine and bromine chemicals).

Higher ozone output and longer life than CD-Chip technology, the DEL Ozone AGP is ideal for water treatment in spa applications. It is considerably more energy efficient than UV ozone generators resulting in low overall power consumption, low heat generation, lower operating cost and less frequent replacement cost.

- Water Back Flow Resistant
- Low EMI Design
- 120V and 240V Available
- Longer Life Than CD Chip
- Increased Ozone Output Over CD Chip
- Ozone Cell Indicator Lamp
- Ozone Management System Option
- Made From All Ozone Resistant Materials







Your Journey to Tranquility Begins Here!

Therapy Jets

- Strategically placed for the utmost benefits
- Jet placement targets major muscle groups for fast pain and stress relief
- Black and stainless steel design
- Adjustable, interchangeable jets allow you to customize the action
- Optional Illuminated / Backlit Feature available



(Large) Power Massage (Multi Shower)





Large Directional (Adjustable Steady Stream)





(Large) Power Rifle (Enhanced Steady Stream)



Mini Massage

(Three Stream Shower)





Large Face Poly Twin Roto (Rotating Dual Stream)





Cluster Shower (Enhanced Multi Shower)







Mini Rifle (Enhanced Steady Stream)





Cluster Directional (Adjustable Steady Stream)







Your Journey to Tranquility Begins Here!

Plumbing

- Tubing installed with spa in the upside down position, this allows easy access for sealing joints
- All joints & connections are glued and clamped
- Supports water and air distribution
- The manifold plumbing system reduces # of 90° elbow's, this allows maximum and constant water flow



Clamped 📥

Glued







Illuminated Laminar Jets

- Fountain features
- Very appealing feature that adds atmosphere
- Only found on high-end spas







Diverter System

- Allows user to adjust amount of air and water to each seat
- Adjust waterfall flow
- Conveniently located
- Stylish design
- Easy turn construction
- LED lighted base







LED Lighting



Exterior Cabinent Lighting



Backlit Jet Option



2

5

Backlit Speakers



Large LED Interior Light



Backlit Air & Water Diverters

- Long life with no added heat
- Changes colors with numerous light shows
- Vibrant solid colors
- Illuminated jets option







Padded Headrest

- Added comfort
- Value added component only found on high-end spas
- Durable with UV protection







Custom Built Vacuum Former

- Lockable clamping system
- Precision mold alignment
- Precise pulls every time!
- Produces shells for Garden Leisure Spas







Fiberglass Material

- EPA air quality
- ETL listed product
- Double fiberglassed to ensure strength and durability
- Hand rolled process eliminates air pockets which can cause separation







Frame

- Uni-body construction
- Honeycomb shock absorbers
- Foot well / seat support
- Spa bottom leveled to frame
- 2" x 2" x 8' wood
- Pressure treated
- Custom built to model specifications







ABS Bottom

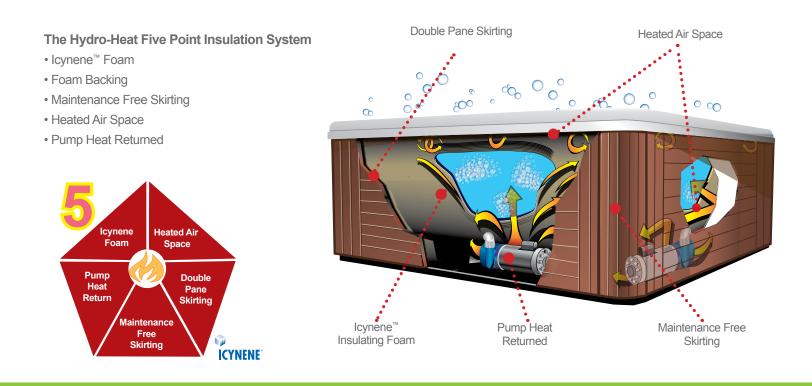
The full ABS bottom protects your spa, your deck or patio and creates a barrier for unwanted pests.







The Hydro-Heat Five Point Insulation System







The Foam Insulation System

- Icynene foam
 ICYNENE
- Ensures minimal heat loss
- Provides additional support during shipment
- Allows multiple access points, for electrical runs







Maintenance Free Skiritng

- UV light inhibited no color fade
- Impact resistant
- Moisture resistant
- Flame retardant
- Sound proof
- Increases heat retention







Stereo & Enclosures System Specifics

The Sound of Music - Integrated Bluetooth[™] FM/MP3 System

Whether you are relaxing alone, sharing time with a loved one or entertaining friends—the sound of music always adds pleasure to the occasion. Garden Leisure Spas offer an optional Bluetooth[™] stereo system with MP3 input which includes quality marine speakers for the ultimate sound quality that parallels the Garden Leisure models.

The unit is housed in a dedicated enclosure—conveniently located within easy reach. Also included is a mini waterproof remote that allows you to control your music from inside or around your spa.





Optional Audio System; Bluetooth[™] / FM Audio with Docking Station and Marine Grade Speakers

- MP3 Input
- 2 Marine Grade Speakers
- Waterproof Floating Remote
- Water Resistant Enclosure
- Subwoofer
- Specifically Designed For Spas



The Bluetooth® word mark and logo are registered trademarks owned by Bluetooth SIG, Inc. Other trademarks and trade names are those of their respective owners





Stereo Floating Remote

- Custom design
- User friendly
- Floating
- Waterproof







Standard 4" - 2" Cover

- Child resistant locks
- Insulated heat bags
- Double sewn hand grips
- Interior poly bags reduce sweating and moisture

Garden Leisure recommends that you keep your cover on and locked when spa is not in use!

Cover Features & Benefits



Double Sewn, Hand Grips *Provide superior durability and an extra level of comfort.*



4 Child Resistant Locking Mechanisms Fasten to each corner of the spa, providing that extra peace of mind.

	2
	4
	-

Insulated Heat Bags Helps to eliminate heat loss between the cover fold when spa is not in use.



Sealed Interior Hexene Poly Bag Protects inner foam core by reducing sweating and moisture.

Garden Leisure recommends that you keep your cover on and locked when spa is not in use!





GL863L (Lounger equipped)

Stereo Option Available



 Size:
 91" x 91" x 39"

 Jets:
 63 - 4 Swirl Stainless Steel Jets

 Seats:
 6 Adults

 Gallons:
 450

Jet System

Gray / Stainless Steel
Poly Storm Twin Spinner
Poly Storm Directional
Cluster Storm Twin Spinner
Cluster Storm Rifle
Mini Storm Directional
Mini Storm Massage
Power Storm Twin Spinner
Power Storm Massage
Ozone Purification Jet
Laminar Fountain Jet

Weight: Dry / Filled (approx.)

900 lbs. / 4500 lbs.

63 Total

9

8

11

11 2

2

2

1 2

18

Standard Features on the GL863L & GL863B

Gecko[™] XE Class Pack 220V / 60A Pump 1: Two-Speed 3.0 HP Continouous Duty 7.0 HP Breakdown Torque Pump 2: One-Speed 3.0 HP Continouous Duty 7.0 HP Breakdown Torque Digital Topside Control 4 kW Heater 100 ft² Filtration Icynene[™] Foam Insulation Maintenance Free Skirting ABS Bottom-Wrap Plasma Ozone Water Treatment LED Lighting LED Lit Skirting Corners Lucite[™] Acrylic Surface Material Laminar Fountain Jets Padded Headrests Diverters VGB Compliant Intake 3 Yr. Parts / Labor Warranty

91" x 91" x 39"

7 Adults

450

63 - 4 Swirl Stainless Steel Jets

63 Total

6

18

13

15

2

3

1

2

6

Size:

Jets:

Seats:

Gallons:

Jet System

Gray / Stainless Steel

Poly Storm Directional

Cluster Storm Rifle

Mini Storm Directional

Power Storm Massage

Ozone Purification Jet

Laminar Fountain Jet

Poly Storm Twin Spinner

Cluster Storm Twin Spinner

Power Storm Twin Spinner

GL863B (Bench)

Stereo Option Available

Optional Features

- LED Backlit Jets
- (CIRC) Circulation Pump
- Stereo System
- Waterproof Remote & Subwoofer • (IT) in.Touch[™]
- (CL) in.Clear[™] Sanitation System
- Additional charges apply
 - iunional charges apply



GL753L (Lounger equipped) Stereo Option Available



Size: 82" x 82" x 39" Jets: 53 - 4 Swirl Stainless Steel Jets Seats: 6 Adults 350 Gallons:

Jet System

Gray / Stainless Steel	53 Total
Poly Storm Twin Spinner	10
Poly Storm Directional	14
Cluster Storm Twin Spinner	5
Cluster Storm Rifle	10
Mini Storm Directional	8
Mini Storm Massage	2
Power Storm Twin Spinner	1
Power Storm Massage	3
Ozone Purification Jet	1
Laminar Fountain Jet	2

Weight: Dry / Filled (approx.) 800 lbs. / 3600 lbs.

Size: Jets:

82" x 82" x 39" 53 - 4 Swirl Stainless Steel Jets 7 Adults 350

R

GL753B (Bench) Stereo Option Available

Jet System

Seats:

Gallons:

Gray / Stainless Steel	53 Total
Poly Storm Twin Spinner	10
Poly Storm Directional	12
Cluster Storm Twin Spinner	7
Cluster Storm Rifle	6
Mini Storm Directional	14
Power Storm Twin Spinner	2
Power Storm Massage	2
Ozone Purification Jet	1
Laminar Fountain Jet	2

Standard Features on the GL753L & GL753B			Optional Features
Gecko [™] XE Class Pack 220V / 60A Pump 1: Two-Speed 3.0 HP Continouous Duty 7.0 HP Breakdown Torque Pump 2: One-Speed 3.0 HP Continouous Duty 7.0 HP Breakdown Torque	Digital Topside Control 4 kW Heater 100 ft Filtration Icynene™ Foam Insulation Maintenance Free Skirting ABS Bottom-Wrap Plasma Ozone Water Treatment LED Lighting	LED Lit Skirting Corners Lucite [™] Acrylic Surface Material Laminar Fountain Jets Padded Headrests Diverters VGB Compliant Intake 3 Yr. Parts / Labor Warranty	 LED Backlit Jets (CIRC) Circulation Pump Stereo System <i>Waterproof Remote & Subwoofer</i> (IT) in.Touch[™] (CL) in.Clear[™] Sanitation System <i>Additional charges apply</i>



GL635L (Lounger equipped)

Stereo Option Available



78" x 83" x 36" Size: Jets: 35 - 4 Swirl Stainless Steel Jets 6 Adults Seats: Gallons: 325

Jet System

Gray / Stainless Steel
Poly Storm Twin Spinner
Poly Storm Directional
Cluster Storm Rifle
Mini Storm Directional
Ozone Purification Jet
Laminar Fountain Jet

Weight: Dry / Filled (approx.)

725 lbs. / 3200 lbs.

35 Total

2 8 8

17 1 2

GL525L (Lounger equipped)

0 0

6 6

Size: Jets:	60" x 83" x 33.5" 25 - 4 Swirl Stainless Steel Jets
Seats:	3 Adults
Gallons:	225

Jet System

Gray / Stainless Steel	25 Total
Poly Storm Twin Spinner	2
Poly Storm Directional	6
Cluster Storm Rifle	2
Mini Storm Directional	15
Ozone Purification Jet	1
Laminar Fountain Jet	2

Weight: Dry / Filled (approx.) 475 lbs. / 2275 lbs.

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Standard Features on the GL635L & GL525L			Optional Features
Gecko [™] XE Class Pack 220V / 60A Digital Topside Control 1 Pump: Two-Speed 3.0 HP Continouous Duty 7.0 HP Breakdown Torque 4 kW Heater	50 ft₂ Filtration Icynene [™] Foam Insulation Lucite [™] Acrylic Surface Material Maintenance Free Skirting ABS Bottom-Wrap Plasma Ozone Water Treatment LED Lighting	LED Lit Skirting Corners Laminar Fountain Jets Padded Headrests Diverters VGB Compliant Intake 3 Yr. Parts / Labor Warranty	 LED Backlit Jets (CIRC) Circulation Pump *Stereo System Waterproof Remote & Subwoofer (IT) in.Touch[™] (CL) in.Clear[™] Sanitation System Additional charges apply

*Stereo System not available on GL525L





Garden Leisure Spas Product Warranty



Garden Leisure Spas warrants its spas not to leak, meaning to be structurally sound and capable of holding water only, and against loss of water through the fiberglass laminate of the spa shell caused by defects in materials and/or workmanship for a period of FIFTEEN YEARS



Garden Leisure Spas warrants the surface finish of its spas to be free from blistering and cracking due to defects in the acrylic surface material for a period of FIVE YEARS



Garden Leisure Spas warrants the electrical components: heaters, pumps, relays and contactors and other spa components against malfunction, leaks and/or defects in materials and/or workmanship for a period of THREE YEARS.



Garden Leisure Spas warrants all plumbing parts to be free from defects in material and / or workmanship for a period of THREE YEARS

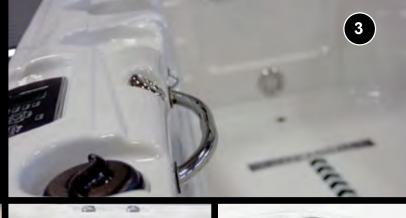


The ancillary electrical systems and mechanical components are warranted against malfunction due to defects in material and / or workmanship for a period of ONE YEAR

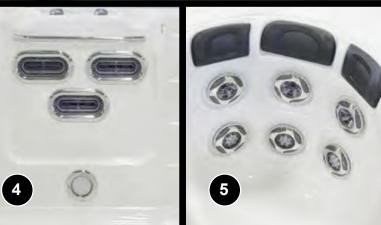
BUY WITH CONFIDENCE

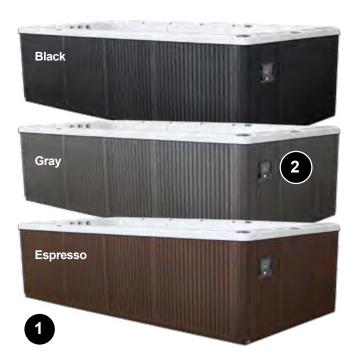


Swim Spa Collection











Maintenance Free Skirting Colors include Gray, Black and Espresso



Bluetooth[™] / FM Audio System with Docking Station and Marine Grade Speakers*



Stainless Steel Fittings & Grab Bars



Hi Powered River Jets



Comfort Padded Headrests & Adjustable Stainless Steel Jets

*Bluetooth™ audio system is standard on GL17 and GL19, Optional on GL13

Party/Exercise 13'

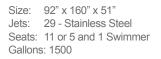
GL Premium 13'

GL Premium 17'

GL Premium Dual 19'







(4) Illuminated Swim Jets (6) Illuminated Fountain jets 220 V / 60 A Electrical 4kW Heater 100 ft² filtration system

Weight: Dry / Filled (approx.)

2300 lbs. / 13900 lbs.

1 - 4.0 Dual Speed Viper Pump 1 - 4.0 One Speed Viper Pump

Size: 92" x 160" x 55" 10 - Stainless Steel Jets: Seats: 4 Adults (1 Swimmer / 3 Seats) Gallons: 1500

(2) Illuminated River Jets (6) Illuminated Fountain jets 220 V / 60 A Electrical 4kW Heater 100 ft² filtration system

Weight: Dry / Filled (approx.) 2100 lbs. / 13500 lbs.

(2) 5.0bhp Viper™ pumps

(1) 7.0bhp pump

Size: 92" x 199" x 55" 30 - Stainless Steel Jets:

Seats: 5 Adults (1 Swimmer / 4 Seats) Gallons: 1900

(3) Illuminated River Jets (6) Illuminated Fountain jets 220 V / 60 A Electrical (2) 4kW Heaters 100 ft² filtration system

Weight: Dry / Filled (approx.) 2800 lbs. / 19300 lbs.

Weight: Dry / Filled (approx.)

3500 lbs. / 20500 lbs.

Standard Features on the 13 Party / Exercise & GL Premium 13' Swim Spa			Optional Features
Gecko [™] Pack Digital Topside Controls Foam Insulation Maintenance. Free Skirting Stainless steel grab bars Plasma Ozone Water Treatment	LED Lighting Swimming Lane Graphics (2) Illuminated River Jets - Premium 13 (4) Swim Jets - Party 13 (6) Illuminated Fountain jets Padded Headrests	Diverters VGB Compliant Intake Lucite [™] Sterling Silver Acrylic *Waterline tile accent standard with option to order without	(CIRC) Circulation Pump (IT) in.Touch [™] Rowing / Tether / Exercise Equipment Bluetooth [™] Stereo System Additional charges apply
Standard Features on the GL Pr	emium 17' & 19' Swim Spas		Optional Features
Gecko [™] Pack (3) 5.0bhp Viper™ pumps (1) 7.0bhp pump	*Plasma Ozone Water Treatment LED Lighting	Diverters VGB Compliant Intake (3) Illuminated River Jets	(CIRC) Circulation Pump (IT) in.Touch [™]
(1) 7.0bhp pumpDigital Topside ControlsFoam Insulation(3) Stainless steel grab barsMaintenance Free Skirting	Swimming Lane Graphics Rowing / Exercise equipment Padded Headrests Lucite [™] Sterling Silver Acrylic	*Waterline tile accent standard with option to order without	Additional charges apply



Size: 92" x 224" x 55" 39 - Stainless Steel Jets: (1 Swimmer / 7 Seats) Gallons: 2100

150 ft² filtration system *(2) Plasma Ozone generators

Seats: 8 Adults

(3) Illuminated River Jets (8) Illuminated Fountain jets (2) 220 V / 60 A Electrical (3) 4kW Heaters



Garden Leisure Swim Spas Product Warranty



Garden Leisure Spas warrants its swim spas not to leak, meaning to be structurally sound and capable of holding water only, and against loss of water through the fiberglass laminate of the spa shell caused by defects in materials and/or workmanship for a period of TWENTY YEARS



Garden Leisure Spas warrants the surface finish of its swim spas to be free from blistering and cracking due to defects in the acrylic surface material for a period of SEVEN YEARS



Garden Leisure Spas warrants the electrical components: heaters, pumps, relays and contactors and other spa components against malfunction, leaks and/or defects in materials and/or workmanship for a period of FIVE YEARS.



Garden Leisure Spas warrants all plumbing parts to be free from defects in material and / or workmanship for a period of FIVE YEARS



The ancillary electrical systems and mechanical components are warranted against malfunction due to defects in material and / or workmanship for a period of ONE YEAR

BUY WITH CONFIDENCE

Green Manufacturing Procedures Healthier · Quieter · More Energy Efficient

Facility conscious procedures

- Manufacturing facility is environmentally conscious; uses "green manufacturing" procedures.
- Facility is Regulatory Agency Compliance and has been rated as a "Clean Air" facility by the U.S. EPA.

Spa model procedures and construction

- Frame complies with U.S. EPA's new standards on treated wood.
- Recycled acrylic and resin added to spa bottom for superior support.
- Suctions and Drains are VGB 2008 Compliant and UL tested.
- L.E.D. lighting systems have longer life with reduced heat emissions
- Spa pumps offer supreme operating efficiency on both high and low speeds! This SAVES ENERGY and MONEY!
- Circ Pump benefits
 - Circ Pumps are 40% more efficient than standard induction motors
 - CEC title 20 compliant
 - 150 watts of performance for only 108 watts of power
- ABS bottoms on spa models reduce operating cost and increase energy efficiency by keeping heat in spa cavity.
- Water purification is comprised of Ozone technology, Anti-Microbial embedded Pleatco™ filters and user friendly, adjustable filtration cycles This results in clean water and the reduction of added chemicals
- Insulation benefits
 - Icynene[™] spray foam 100% free from HFC's, PPBDE's and no detectable VOC's after 30 days -
 - These are elements that contribute to Global warming
 - Icynene[™] delivers up to 50% more energy savings versus traditional spray foam insulation
 - Conforms to all ASTM standards
 - Full compliance with WEES and RHEEM EU standards
 - Installed foil "surround" wrap retains heat from pumps, which keeps the entire cavity warm and reduces energy cost.

Garden Leisure Spas proudly uses recycled materials where possible. We practice "Green Manufacturing" procedures, while ensuring an unrivaled standard of quality.







Spa Safety

• Maintain constant adult supervision when children are in or near ANY body of water.

• Install fences, barriers and spa covers to prevent unsupervised access, especially by young children.

• Always completely remove your spa cover before using your spa.

• Inspect your spa equipment on a regular basis to ensure that it is in good working order and that it is safe.

• Always test the temperature of your spa's water before entering the spa. It is recommended that maximum water temperature never exceed 104°F (40°C). Do not soak for more than 15 minutes at one sitting in 104°F (40°C) water.

• Individuals with certain medical conditions, such as heart disease, diabetes, high or low blood pressure, and pregnant women, should not use a spa without advance approval by their physician. If a person has any doubt as to whether a medical condition should limit their use of a spa, they should seek prior consultation with their physician. Individuals with open cuts or wounds should not use a spa until completely healed

• Never use a spa when you are alone and never use a spa while using or after using alcohol or drugs that may cause sleepiness, drowsiness, or raise or lower blood pressure.

• Ask your city about any specific rules and regulations that apply to spa ownership, including local electrical codes. • Do not allow unsafe or risky behavior in and around the spa.

• Consult with a licensed electrician for installation of or any work to your spa. If you are installing your own spa, it is your responsibility that all work performed complies with the National Electrical Code and all other applicable codes and regulations.

• Your spa's jets, grates, skimmer and main drain should be properly maintained and secured. Spa users should be instructed not to stick any part of their body into such outlets as entrapment and drowning can occur. Spa users with long hair should also be cautioned not to get their hair near such outlets.

• Keep a first aid kit in close proximity to your spa.

• Maintenance and safety manuals contain detailed tips and recommendations and should be read, followed and applied on a regular basis.

• We encourage all spa owners to request safety related publications from the Association of Pool and Spa Professionals (APSP), including: "The Sensible Way To Enjoy Your Spa or Hot Tub," and "Pool and Spa Emergency Procedures for Infants and Children." These APSP publications can be ordered from the APSP by calling or writing them at the APSP, 2111 Eisenhower Avenue, Suite 500, Alexandria, VA 22314, (703) 838-0083, or by visiting the APSP consumer Web site at www.theapsp.org.

Be Responsible